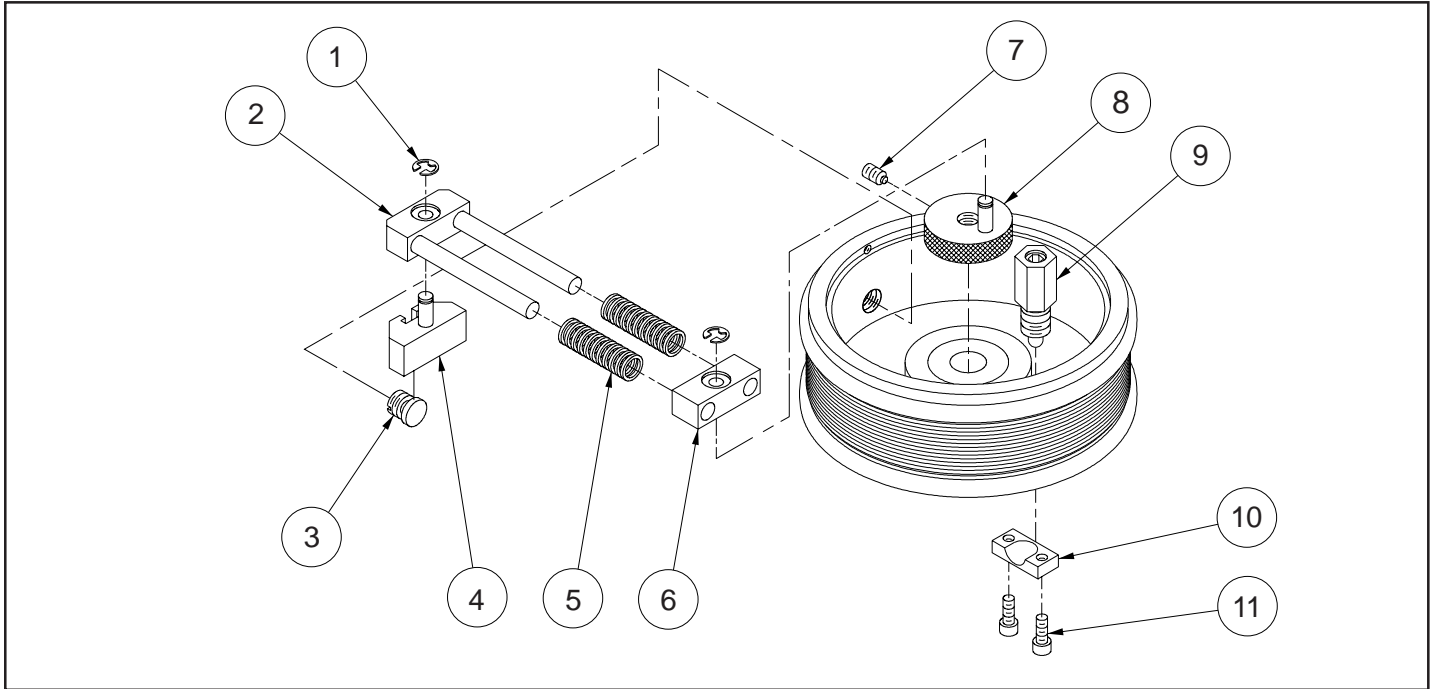


April 5, 2022

UNIVERSAL POROUS LARGE HAND PRINTERS  
HPL-100, HPL-200, HPL-300 & HPL-400 SERIES

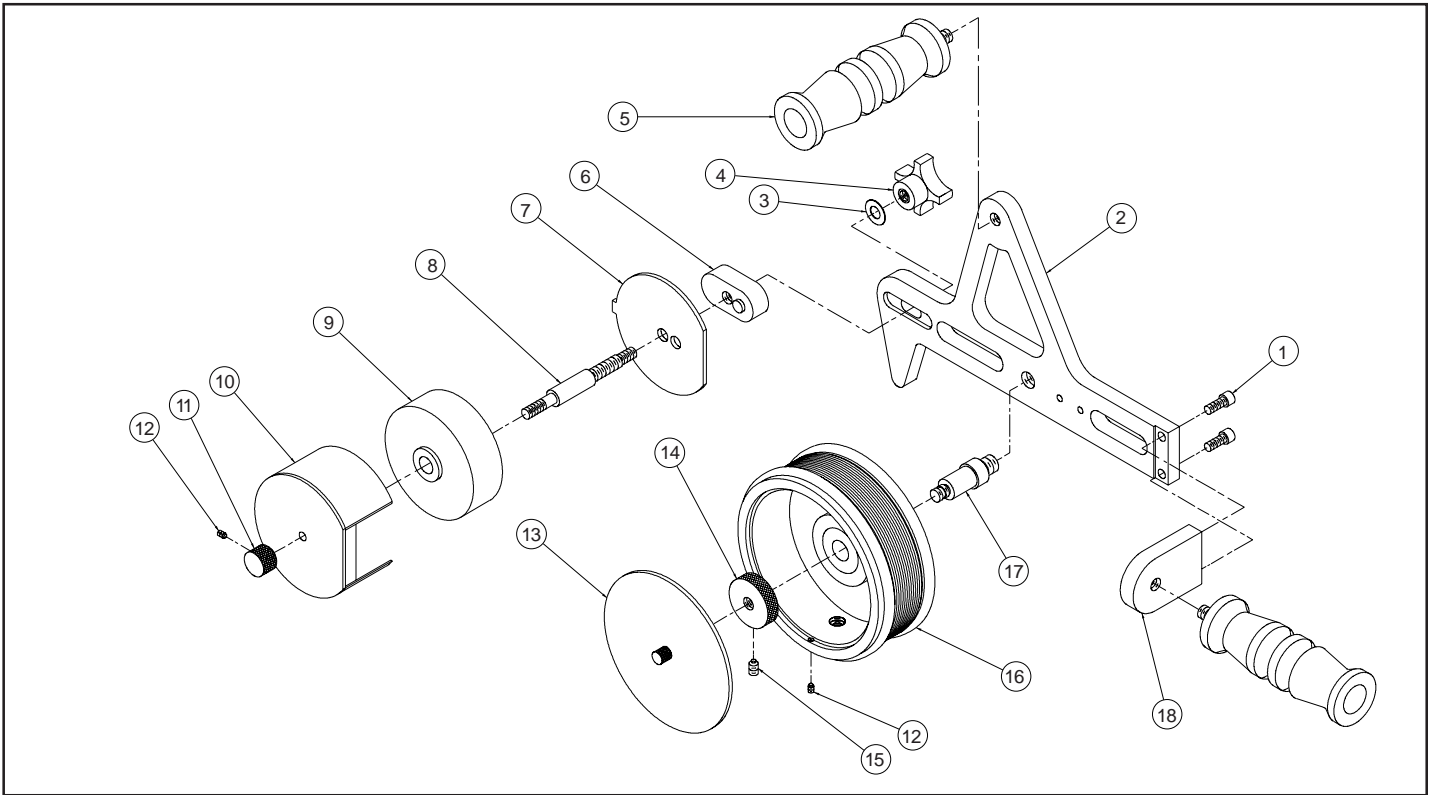
### HPL INDEXING ASSEMBLY



### HPL INDEXING ASSEMBLY PARTS LIST

KEY NO.	PARTNUMBER	QTY. REQUIRED	DESCRIPTION
1	CF-28	2	SNAP RING
2	CLP-IA	1	INDEX ASSEMBLY BLOCK "A"
3	CF-27	1	INDEX ASSEMBLY MOUNTING SCREW
4	CLP-IB	1	INDEX ASSEMBLY BLOCK "B"
5	CS-07	2	DRUM INDEX SPRING
6	CLP-IC	1	INDEX ASSEMBLY BLOCK "C"
7	CF-04	1	1/4-20 BRASS TIP SET SCREW
8	CLP-IR2	1	INDEX RING ASSEMBLY
9	CLP-IP	1	INDEX PLUNGER ASSEMBLY
10	CM-34	1	INDEX RAMP
11	CF-29	2	SCREW, 10-32 X 1/2" SHC

## HPL PRINTER ASSEMBLY



## HPL PRINTER PARTS LIST

KEY NO.	PARTNUMBER	QTY. REQUIRED	DESCRIPTION
1	MC-02	2	SCREW, 1/4-20 X 5/8 LG SOC HD CAP
2	HPL-001	1	SIDE FRAME
3	HP-04	1	3/8" BRASS FLAT WASHER
4	MRM-CL20	1	KNOB
5	HPL-HA	2	HANDLE ASSEMBLY
6	HPL-003	1	INKING SYSTEM MOUNTING PAD
7	HPL-004	1	INK ROLL BASE PLATE
8	HPL-008	1	1-1/8" INK ROLL AXLE
	HPL-009		2" INK ROLL AXLE
	HPL-010		3" INK ROLL AXLE
	HPL-011		4" INK ROLL AXLE
9	HPL-XC1	1	1-1/8" XF NEOPRENE INK ROLL - DRY
	HPL-XC2		2" XF NEOPRENE INK ROLL - DRY
	HPL-XC3		3" XF NEOPRENE INK ROLL - DRY
	HPL-XC4		4" XF NEOPRENE INK ROLL - DRY
10	HPL-RC1	1	1-1/8" ROLL COVER ASSEMBLY
	HPL-RC2		2" ROLL COVER ASSEMBLY
	HPL-RC3		3" ROLL COVER ASSEMBLY
	HPL-RC4		4" ROLL COVER ASSEMBLY

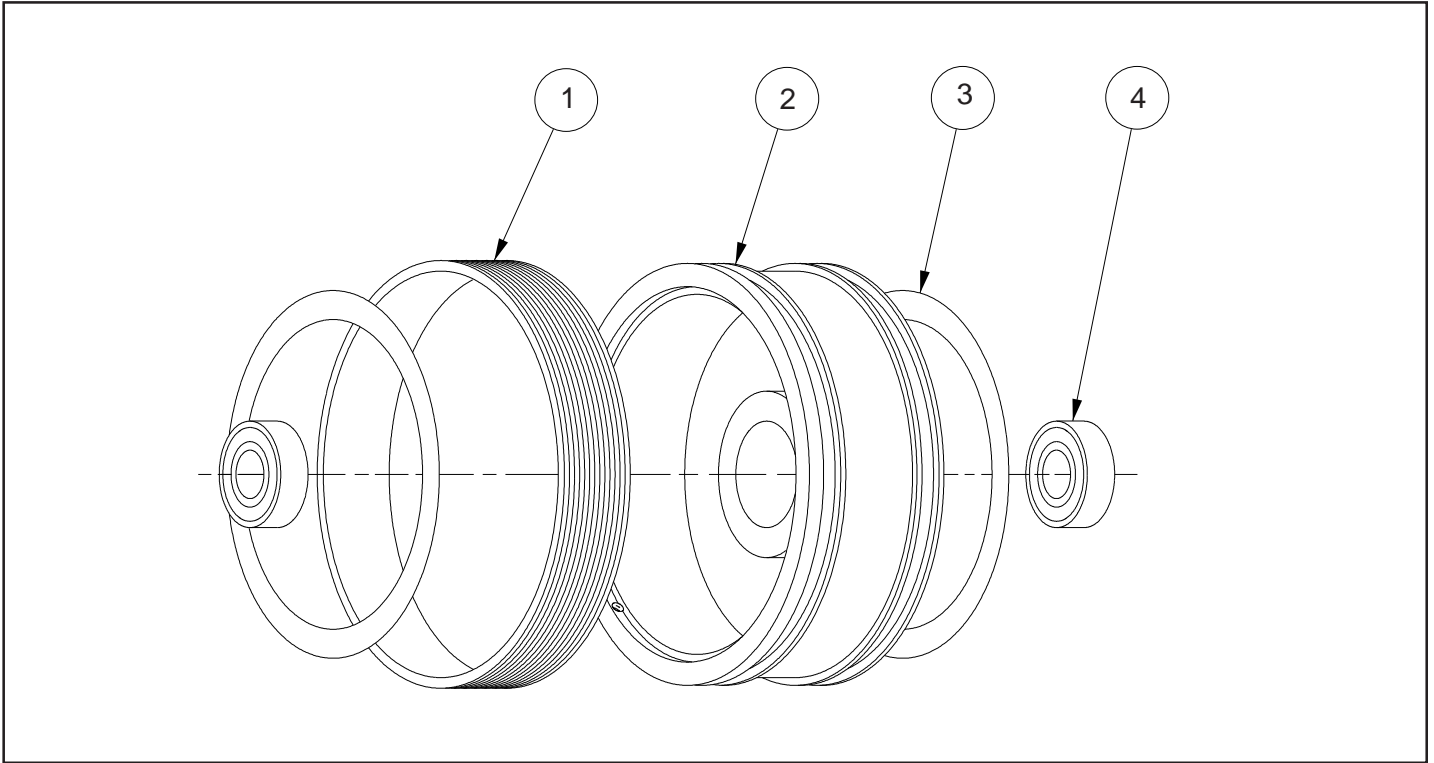
## HPL PRINTER PARTS LIST

KEY NO.	PART NUMBER	QTY. REQUIRED	DESCRIPTION
11	HPL-018	1	COVER RETAINING KNOB
12	CF-05	2	SET SCREW, 8-32 X 3/16" LG N.T.S.
13	CM-13	1	DUST COVER W/ KNURLED KNOB
14	CM-04	1	KNURLED RETAINING KNOB
15	CF-04	1	SET SCREW, 1/4-20 X 3/8" LG B.T.S.
16	CLP-100NI-PDA	1	HPL-100 NON-INDEXING PRINT DRUM ASSEMBLY
	CLP-100-PDA		HPL-100 INDEXING PRINT DRUM ASSEMBLY
	CLP-200NI-PDA		HPL-200 NON-INDEXING PRINT DRUM ASSEMBLY
	CLP-200-PDA		HPL-200 INDEXING PRINT DRUM ASSEMBLY
	CLP-300NI-PDA		HPL-300 NON-INDEXING PRINT DRUM ASSEMBLY
	CLP-300-PDA		HPL-300 INDEXING PRINT DRUM ASSEMBLY
	CLP-400NI-PDA		HPL-400 NON-INDEXING PRINT DRUM ASSEMBLY
	CLP-400-PDA		HPL-400 INDEXING PRINT DRUM ASSEMBLY
	CLP-100NI-PDA-T		HPL-100 NON-INDEXING PRINT DRUM ASSEMBLY - METRIC
	CLP-100-PDA-T		HPL-100 INDEXING PRINT DRUM ASSEMBLY - METRIC
	CLP-200NI-PDA-T		HPL-200 NON-INDEXING PRINT DRUM ASSEMBLY - METRIC
	CLP-200-PDA-T		HPL-200 INDEXING PRINT DRUM ASSEMBLY - METRIC
	CLP-300NI-PDA-T		HPL-300 NON-INDEXING PRINT DRUM ASSEMBLY - METRIC
	CLP-300-PDA-T		HPL-300 INDEXING PRINT DRUM ASSEMBLY - METRIC
	CLP-400NI-PDA-T		HPL-400 NON-INDEXING PRINT DRUM ASSEMBLY - METRIC
	CLP-400-PDA-T		HPL-400 INDEXING PRINT DRUM ASSEMBLY - METRIC
17	HPL-005	1	1-1/8" PRINT DRUM AXLE
	HPL-006		2" PRINT DRUM AXLE
	HPL-007		3" & 4" PRINT DRUM AXLE
18	HPL-002	1	BACK FRAME

## HPL-PRINTER SERIES REPLACEMENT INK ROLLS - DRY, PARTS LIST

CLP-SERIES	PART NUMBER	DESCRIPTION
CLP-100 SERIES	HPL-XC1	1-1/8" XF NEOPRENE INK ROLL - DRY
	HPL-MC1	1-1/8" MICROCELL INK ROLL - DRY
CLP-200 SERIES	HPL-XC2	2" XF NEOPRENE INK ROLL - DRY
	HPL-MC2	2" MICROCELL INK ROLL - DRY
CLP-300 SERIES	HPL-XC3	3" XF NEOPRENE INK ROLL - DRY
	HPL-MC3	3" MICROCELL INK ROLL - DRY
CLP-400 SERIES	HPL-XC4	4" XF NEOPRENE INK ROLL - DRY
	HPL-MC4	4" MICROCELL INK ROLL - DRY

## HPL PRINT DRUM ASSEMBLY



## HPL PRINT DRUM PARTS LIST

KEY NO.	PART NUMBER	QTY. REQD.	DESCRIPTION
1	CLP-BL1	1	CLP/HPL-100-RIBtype® DRUM COVER
	CLP-BL2		CLP/HPL-200-RIBtype® DRUM COVER
	CLP-BL3		CLP/HPL-300-RIBtype® DRUM COVER
	CLP-BL4		CLP/HPL-400-RIBtype® DRUM COVER
	CLP-BL1T		CLP/HPL-100-RIBtype® DRUM COVER - METRIC
	CLP-BL2T		CLP/HPL-200-RIBtype® DRUM COVER - METRIC
	CLP-BL3T		CLP/HPL-300-RIBtype® DRUM COVER - METRIC
	CLP-BL4T		CLP/HPL-400-RIBtype® DRUM COVER - METRIC
2	PRINT DRUMS ONLY AVAILABLE IN COMPLETE PRINT DRUM ASSEMBLIES. SEE PAGES 2 & 3 (KEY 16)		
3	CO-02	2	BEARER RING
4	CB-04	2	PRINT DRUM BEARING

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